

## ABSTRACT

A Mold to make a plastics material piece, ~~this mold comprises~~ includes two parts defining ~~between them~~ a cavity corresponding to the piece to be made, each ~~mold~~ part has a peripheral zone for coming into contact with the other part's peripheral zone ~~of the other mold part, and the two zones, when united in this way, to~~ define the mold's joint face of the mold. One ~~of the mold parts~~ part is made up of two blocks, namely a central block ~~substantially defining the mold cavity and a peripheral block supporting the peripheral zone,~~ the two blocks ~~being~~ suitable for sliding relative to each other in the mold closure direction, and the peripheral block ~~being~~ capable of ~~being moved~~ movement so as to move the peripheral zone ~~of said peripheral block~~ away from the edges of the sheet. A method of making a plastics material piece includes placing a sheet in a part of a mold, moving a peripheral block, closing the mold, and moving the peripheral block to a molding position while keeping the first and second peripheral zones in contact.